



BUTTON INSTALLATION

LEGAL NOTICE:

This procedure requires EXACT measurements. If you are NOT HANDY... DO NOT ATTEMPT THIS PROCEDURE! StepinStik.com is NOT responsible for the results and/or any injury that may occur during this process. You assume full responsibility and attempt this procedure at your own risk.

TOOLS NEEDED:

1. Awl or similar device
2. 10mm Forstner bit
3. 5mm drill bit
4. Drill press (highly recommended)
5. Matching wood furniture marker (if so desired)
6. Tube of cyanoacrylate glue (super glue) and rubber gloves

PROCEDURE:

1. Decide where you want to place your button. I typically place it about 1-1.5 inches from the bottom of the hame top on the front of the stik.
2. Once you decide the location, use an awl or similar device to puncture a small indentation in the center of where it will be placed.
3. Making sure the small indentation is aligned upward, use the 10mm Forstner bit and align the tip of the bit with the small indentation you made with the awl for the buttons' location. I highly recommend using a drill press for this procedure.
4. Drill down using the forstner bit approximately 1/8 of an inch in the center. Again, I recommend using a drill press for this procedure.
5. Next use the 5mm drill bit and drill down approximately 3/8 of an inch. Again, I recommend using a drill press for this procedure.
6. Use a color match furniture marker to fill in color around the outside of newly exposed wood.
7. Place small amounts of cyanoacrylate glue in the hole made with the 5mm bit.
8. Place button in the prepared hole.
9. Using a small rubber mallet lightly tap the button until flush. Remember, the shaft is arched so depending on preference it will be flush in the middle and slightly raised on the sides (or vice versa).

CAUTIONS:

1. Be careful not to drill too deeply for the button mount.
2. Be careful when handling the cyanoacrylate glue not to get any on your hands. Rubber gloves are recommended.

Please don't hesitate emailing BubbaSam on the Contact Page at StepinStik.com with any questions you may have.